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12 refs.

Order from SLA \$3.60

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1951, no. 1.

DESCRIPTORS: *Propanes, *Cutting torches, Acetylenes, Oxygen, Tests, Economics, Thermodynamics, Effectiveness, Combustion, Oxidation.

The object of the present investigation was the classification of the hitherto little known fundamentals of propane cutting, and to obtain information regarding the importance of propane as compared to the generally known use of acetylene. The tests covered a cutting range of 10 to 300 mm plate thickness, which is representative of commercial practice. The best known (Machinery--Manufacturing, TT, v. 9, no. 11) (over)

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1954, no. 9.

DESCRIPTORS: *Fuels, *Gases, *Oxygen, *Cutting
torches, *Acetylenes, *Propanes, *Hydrogen, Effec-
tiveness, Combustion, Oxidation, Thermodynamics,
Design, Economics.

The application of various fuel gases to flame cutting
was subjected to a critical examination, and from their
combustion properties and their behavior during cutting,
a quantitative evaluation was worked up. It was shown
that the properties of the gases exert an important in-
fluence not only on the preheating, but also on the heat
balance of the whole cutting process and, therefore, on
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DESCRIPTORS: *Stresses, Mathematical analysis,
*Welds, Steel, *Annealing, *Heat treatment, *Ship
structural components, Storage tanks, *Containers,
Furnaces, *Industrial equipment, Construction,
Measurement.

(Metallurgy--Structural, TT, v. 9, no. 10)

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Order from SLA \$2.60 62-20059

Trans. from Min[ist]ern der B E F A (West Germany)
1952, no. 11.

DESCRIPTORS: *Oxygen, *Cutting torches, Machine
tools, Construction, Design, Cutting tools.

Mechanized oxygen-cutting provides quality surfaces
and makes it possible to obtain accurate shapes in
plate thicknesses of up to 100 mm and more. Thanks
to the peculiar nature of the oxygen-cutting process,
in which the oxygen jet acts as the cutting tool, even
heavy cuts are accomplished with great ease and the
(Machinery, Fabrications and Accessory Equipment,
TP, v. 9, no. 9) (over)

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